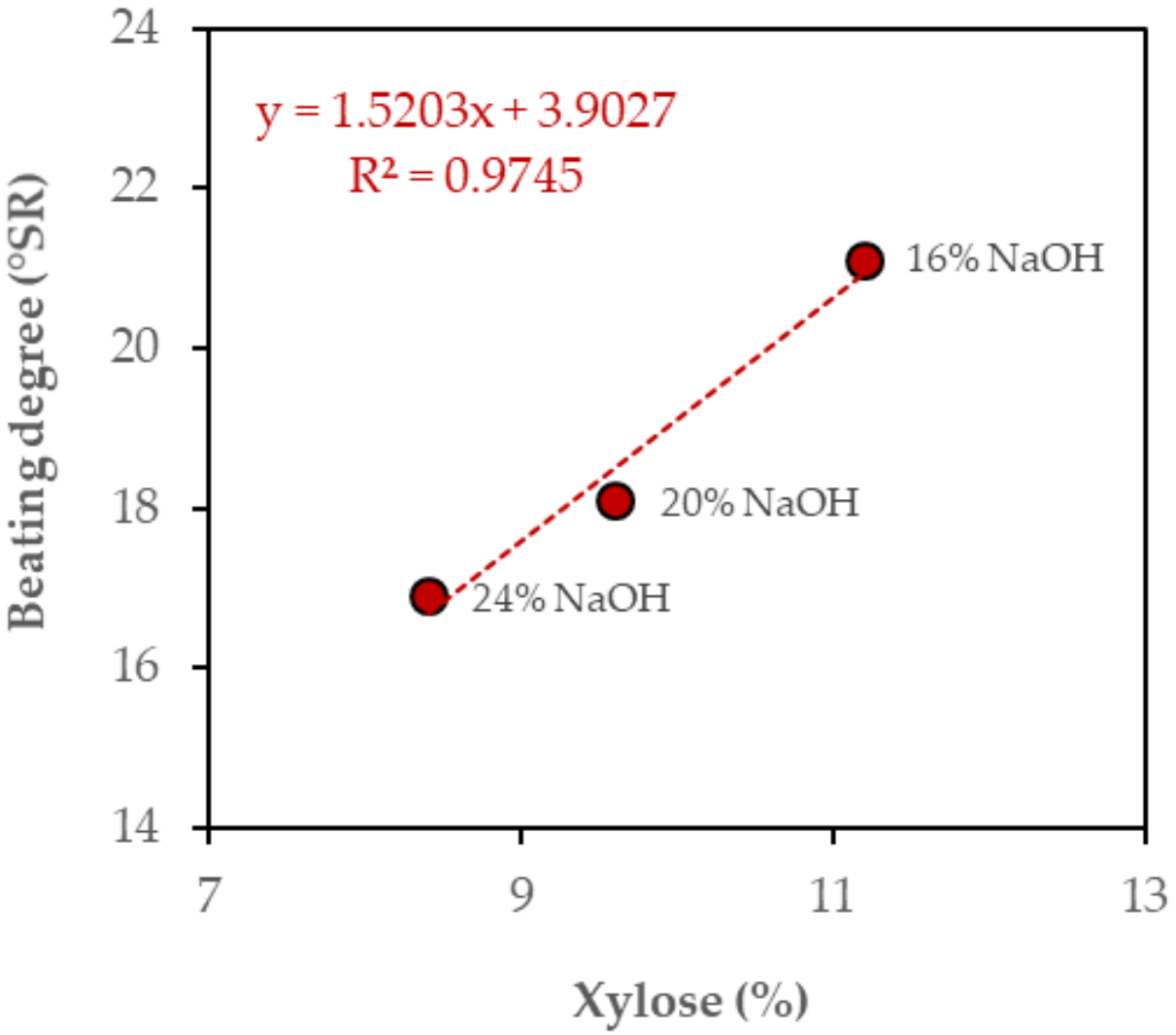


Figure S3. Correlation between Xylose content and beating degree of unrefined pulp at different NaOH charges (large-scale pulping at 170 °C).